



SHEETFED OFFSET PRESS OPERATOR III

Exam Code: 4MH82

Administering Department: Department of State Hospitals

Exam Type: Servicewide, Open

Final Filing Date: Continuous

Class Code: 7327

CLASSIFICATION DETAILS

SHEETFED OFFSET PRESS OPERATOR III – \$4,241.00 - \$5,311.00 per month.

View the [Sheetfed Offset Press Operator III classification specification](#)

APPLICATION INSTRUCTIONS

Final Filing Date: Continuous

Applications are accepted on a continuous basis. The cut-off-dates are the first and third Friday of each month. All completed applications and Training and Experience examinations submitted by each cut-off-date will be processed for that administration.

Note: Applications and examinations may be processed on a flow basis prior to the cut-off-date to meet the hiring needs of the department.

Dates printed on envelopes by mobile barcodes or equivalent mobile print technology are not acceptable proof of the date the application and any other required documents or materials were filed.

Who Should Apply:

Applicants who meet the Minimum Qualifications as stated on this bulletin may apply for and take this examination. Once you have taken this examination, you may not retake it for **Twelve (12)** months.

Unless otherwise stated on this bulletin, you must meet the Minimum Qualifications by the Final Filing Date or cut-off-date stated above.

How to Apply:

Applicants are required to submit an [Examination Application \(STD 678\)](#), found at www.calcareers.ca.gov, either by mail, in person, or via email to the address listed below.

Once your application has been submitted, applicants must complete the **Training and Experience (T&E) Evaluation** below.

Examination Services staff will screen each application. Applicants meeting the minimum qualifications will be admitted into the examination. **Applicants must submit the STD. 678 as well as the T&E. Failure to do so will result in a delay in the examination process.**

The preferred method to apply is by emailing your STD 678 to:

SheetfedOffsetPressOperatorIII@dsh.ca.gov

Electronic signatures are acceptable.

Indicate the Classification on your Examination Application (STD 678).

You may apply by mail to:

Department of State Hospitals – Sacramento
Selection Services Unit, MS-14
1215 O Street
Sacramento, California 95814

Indicate the Classification on your Examination Application (STD 678).

You may apply in person at:

Department of State Hospitals – Sacramento
Selection Services Unit, MS-14
1215 O Street
Sacramento, California 95814

Monday through Friday, 8am to 5pm (excluding State holidays)

Indicate the Classification on your Examination Application (STD 678).

Special Testing Arrangements:

If you require assistance or alternative testing arrangements due to a disability, please contact the testing department listed in the Contact Information section of this bulletin.

MINIMUM QUALIFICATIONS

All applicants must meet the education and/or experience requirements as stated on this exam bulletin to be accepted into the examination. Part-time or full-time jobs, regardless of whether paid or volunteer positions, and inside or outside California state service will count toward experience.

Either I

In the California state service, one year of experience performing the duties equivalent to either a Sheetfed Offset Press Operator II or a Webfed Offset Press Operator I.

Or II

Two years of experience operating a multicolor sheetfed offset press.

ADDITIONAL DESIRABLE QUALIFICATIONS

Education equivalent to completion of the twelfth grade.

SPECIAL PERSONAL CHARACTERISTICS

Flexibility to adapt to changing work priorities; work in a noisy environment; willingness to work nights and overtime; interact effectively and courteously with all levels of personnel, customers, vendors, and other parties; and vision sufficient to perform the essential functions of the job.

POSITION DESCRIPTION

This is the journey level in the Sheetfed Offset Press Operator series. Under direction, incumbents perform skilled work (including four-color process) involved in maintaining and operating a small sheetfed offset press; operate small presses with two or more units; dot-to-dot registration, reverses, large color solid, duo-tones, color trapping, and four-color process work; and do other related work.

EXAMINATION SCOPE

This examination consists of the following components:

Training and Experience Evaluation – Weighted 100% of the final score.

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The examination will consist solely of a **Training and Experience Evaluation**. To obtain a position on the eligible list, a minimum score of 70% must be received.

In addition to evaluating applicants' relative knowledge, skills, and ability, as demonstrated by quality and breadth of education and/or experience, emphasis in each exam component will be measuring competitively, relative job demands, each applicant's:

Knowledge of:

1. Basic lithography.
2. Single unit press and its functions including delivery systems, dampening system, feeding system, inking system, and printing system.
3. Basic printing process (e.g., electrostatic, photochemical, and produced image).
4. Pre-press (imaging) and finishing processes.
5. Printing instruments and tools.
6. Use and care of blankets, rollers, and offset plates and their installations on presses.
7. Types of fountain solutions on sheetfed presses using a lithograph process.
8. Safety requirements applied in the operation of printing equipment and industrial workplace safety practices.
9. Printing solvents and additives.
10. Print stock weights, textures, and finishes.
11. Types and uses of printing inks.
12. Multicolor sheetfed press.
13. Color and register control systems.
14. Four-color process work.
15. Types and uses of spot varnishes.

Ability to:

1. Perform basic math calculations.
2. Take accurate measurements needed for effective job performance.
3. Perform mechanical tasks needed to operate equipment.
4. Communicate effectively.
5. Follow oral and written instructions to assure quality and quantity of production.
6. Make minor mechanical adjustments and repairs.
7. Maintain proper fountain solutions.
8. Maintain satisfactory personal relations with other workers.
9. Willingness to work under noisy conditions.
10. Willingness to work various shifts.
11. Understand and follow basic safety and environmental regulations and practices.
12. Stand for long periods of time.
13. Move and/or lift up to 50 pounds.
14. Operate a multiunit press.
15. Operate an envelope press.
16. Maintain registration between printing units.

17. Mix and match colors.
18. Produce a printing plate.
19. May shoot and lay out negatives and half-tones.
20. Operate a small sheetfed offset presses including perfecting units and powdering units.
21. Perform four-color process printing.
22. Dot-to-dot registration.
23. Trap colors.
24. Spot varnish.
25. Print large solids.
26. Pack the blanket and/or plate cylinder to register colors between units.
27. Print duotones and full reverses.
28. Convert from single-sided to two-sided printing and return.

ELIGIBLE LIST INFORMATION

A Servicewide, Open eligible list for the **SHEETFED OFFSET PRESS OPERATOR III** classification will be established for use by all state agencies.

The names of **successful** competitors will be merged onto the eligible list in order of final score regardless of exam date. Eligibility expires **12 months** after it is established. Applicants must then retake the examination to reestablish eligibility.

Veterans' Preference will be granted for this examination. In accordance with Government Codes 18973.1 and 18973.5, whenever any veteran, or widow or widower of a veteran achieves a passing score on an open examination, he or she shall be ranked in the top rank of the resulting eligible list.

Veterans status is verified by the California Department of Human Resources (CalHR). Information on this program and the Veterans' Preference Application (Std. form 1093) is available online at the following website:

<https://www.jobs.ca.gov/CalHRPublic/Landing/Jobs/VeteransInformation.aspx>

Additional information on veteran benefits is available at the Department of Veterans Affairs.

Career credits are not granted for examinations administered on an Open or Promotional basis.

PREPARING FOR THE EXAMINATION

Here is a list of suggested resources to have available prior to taking the exam.

1. **Employment History:** Employment dates, job titles, organization names and addresses, names of supervisors or persons who can verify your job responsibilities, and phone numbers of persons listed above.
2. **Education:** School names and addresses, degrees earned, dates attended, courses taken (verifiable on a transcript), persons or office who can verify education, and phone numbers of persons or offices listed above.
3. **Training:** Class titles, certifications received, names of persons who can verify your training, and phone numbers of persons listed above.

TAKING THE EXAMINATION

To be considered as a candidate, step 1 and 2 must be completed.

- If step 1 and 2 are not completed; the application will not be reviewed and/or the examination will not be scored.
- After you complete steps 1 and 2, the application will be reviewed to determine that the Minimum Qualifications are met, then the examination will be processed and you will receive your results by mail within 4 - 6 weeks of the cut-off date stated above.

NOTE: Sending an application for a job or position is NOT the same process as sending an application for this examination.

Step 1. Submit your application following the instructions above.

Step 2. [Click on this link to take the Sheetfed Offset Press Operator III examination.](#)

TESTING DEPARTMENTS

Department of State Hospitals

CONTACT INFORMATION

Questions relating to this exam should be directed to:

Department of State Hospitals

Selection Services Unit

Monday through Friday, 8am to 5pm (excluding State Holidays)

Phone: 916-651-8832

Email: SheetfedOffsetPressOperatorIII@dsh.ca.gov

California Relay Service: 1-800-735-2929 (TTY), 1-800-735-2922 (Voice). TTY is a Telecommunications Device for the Deaf, and is reachable only from phones equipped with a TTY Device.

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EQUAL OPPORTUNITY EMPLOYER

The State of California is an equal opportunity employer to all, regardless of age, ancestry, color, disability (mental and physical), exercising the right of family care and medical leave, gender, gender expression, gender identity, genetic information, marital status, medical condition, military or veteran status, national origin, political affiliation, race, religious creed, sex (includes pregnancy, childbirth, breastfeeding, and related medical conditions), and sexual orientation.

DRUG-FREE STATEMENT

It is an objective of the State of California to achieve a drug-free State work place. Any applicant for State employment will be expected to behave in accordance with this objective, because the use of illegal drugs is inconsistent with the law of the State, the rules governing civil service, and the special trust placed in public servants.

GENERAL INFORMATION

Examination and/or Employment Application (STD 678) forms are available at the California Department of Human Resources, local offices of the Employment Development Department, and through your CalCareer Account at the following website:

<http://www.CalCareers.ca.gov/>

If you meet the requirements stated on this examination bulletin, you may take this examination, which is competitive. Possession of the entrance requirements does not assure a place on the eligible list. Your performance in the examination described in this bulletin will be rated against a predetermined job-related rating, and all applicants who pass will be ranked according to their score.

The Department of State Hospitals reserves the right to revise the examination plan to better meet the needs of the service, if the circumstances under which this examination was planned change. This examination may be canceled by the Department of State Hospitals at any time prior to the establishment of the employment list. Such revision or cancelation will be in accordance with civil service laws and rules and all applicants will be notified.

General Qualifications: Applicants must possess essential personal qualifications including integrity, initiative, dependability, good judgement, the ability to work cooperatively with others, and a state of health consistent with the ability to perform the assigned duties of the class. A medical examination may be required. In open examinations, investigation may be made of employment records and personal history and fingerprinting may be required.

Eligible Lists: Eligible lists established by competitive examination, regardless of date, must be used in the following order: 1) sub-divisional promotional, 2) departmental promotional, 3) multi-departmental promotional, 4) servicewide promotional, 5) departmental open, 6) open. When there are two lists of the same kind, the older must be used first. Eligible lists will expire in one to four years unless otherwise stated on the bulletin.

High School Equivalence: Equivalence to completion of the 12th grade may be demonstrated in any one of the following ways: 1) passing the General Education Development (GED) Test; 2) completion of 12 semester units of college-level work; 3) certification from the State Department of Education, a local school board, or high school authorities that the competitor is considered to have education equivalent to graduation from high school; or 4) for clerical and accounting classes, substitution of business college work in place of high school on a year-for-year basis.